

Butler
COLLECTION

ROUND PARK BENCH Pig Design

Model 92647

ASSEMBLY INSTRUCTIONS



3491 Mission Oaks Blvd., Camarillo, CA 93011

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For technical questions and replacement parts, please call 1-800-444-3353

Manual Revised 04/05

SPECIFICATIONS

Item	Description
Construction	Cast-Iron Frame w/Black Finish
Finished Slats	Varnished Wooden Slats
Design	Lazy Pig Eating Daisies
Seat Size	20-1/4" W X 17-1/2" D X 23-1/2" H-16-1/4" H from ground
Overall Dimensions	24-1/8" L X 21-3/4" W X 34-5/8" H
Weight	60 Lbs.
Weight Capacity	330 Lbs.

SAVE THIS MANUAL

You will need the manual for the safety warnings and precautions, assembly instructions, operating and maintenance procedures, parts list and diagram. Keep your invoice with this manual. Write the invoice number on the inside of the front cover. Keep the manual and invoice in a safe and dry place for future reference.

SAFETY WARNINGS AND PRECAUTIONS

1. **KEEP WORK AREA CLEAN.** Cluttered areas invite injuries.
2. **OBSERVE WORK AREA CONDITIONS.** Keep work area well lighted.
3. **DO NOT ATTEMPT TO ASSEMBLE THIS PRODUCT IF UNDER THE INFLUENCE OF ALCOHOL OR DRUGS.** Read warning labels on prescriptions to determine if your judgement or reflexes are impaired while taking drugs. If there is any doubt, do not attempt to assemble this product.
4. **STAY ALERT.** Watch what you are doing at all times. Use common sense. Do not assemble this product when you are tired or distracted from the job at hand.
5. **CHECK FOR DAMAGED PARTS.** Before using any product, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for any broken or damaged parts and any other conditions that may affect its operation. Check wood for any stains or flaws. Replace or repair damaged or worn parts immediately.
6. **USE EYE AND EAR PROTECTION.** Always wear ANSI approved impact safety goggles when assembling this product.
7. **WEAR GLOVES AND AVOID SHARP EDGES WHEN ASSEMBLING.**
8. **MAKE CERTAIN TO SET THE BENCH ON A FLAT, EVEN AND SOLID SURFACE.** Place product on carpet or grass. Concrete could injure people if Bench is tipped over.
9. **ALWAYS CHECK HARDWARE AND ASSEMBLED PARTS AFTER ASSEMBLING.** All connections should be tight and hardware tightened. We recommend assembling the Bench outdoors. Two adults are better at assembling this product.
10. **DO NOT EXCEED THE MAXIMUM WEIGHT CAPACITY OF 330 LBS.**
11. **DO NOT ALLOW CHILDREN TO PLAY ON, STAND UPON OR CLIMB ON THE BENCH.**

12. **THIS PRODUCT IS MANUFACTURED OF CAST IRON.** Do not force any part of the assembly and do not overtighten the bolts. Serious damage can occur. Do not stand on this Bench. Use only for intended purpose. The Park Bench is made for children. Children need to be supervised. Injury could occur if Park Bench is overloaded. Use caution!
13. **STORE IDLE EQUIPMENT.** When not in use, products must be stored in a dry location to inhibit damage from moisture and salt air.
14. **TIPPING HAZARD.** Do not jump or climb on the Bench. Do not allow anyone to sit on the back of the Bench.
15. **REPLACEMENT PARTS AND ACCESSORIES.** When servicing, use only identical replacement parts. Use of any other parts will void the warranty.

Warning: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

UNPACKING

When unpacking, check to make sure all parts shown on the Parts List (page 5) are included. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this manual as soon as possible.

ASSEMBLY INSTRUCTIONS

We suggest you assemble the unit on a soft surface to avoid damage to the finish.

ASSEMBLY OF BENCH

1. **PLACING SLATS:** Attach the five Seat Slats (3) in the channel of the End Pieces (2) as shown. **Note:** The Round Slat is to be anchored in the front of the Bench. Use the Bolts, Washers, and Nuts (4) to attach. **See Figure 1.**

Note: It may become necessary to enlarge the holes in the End Pieces (2). Clear the hole of paint by sliding a bolt through the hole or using a drill before assembly.

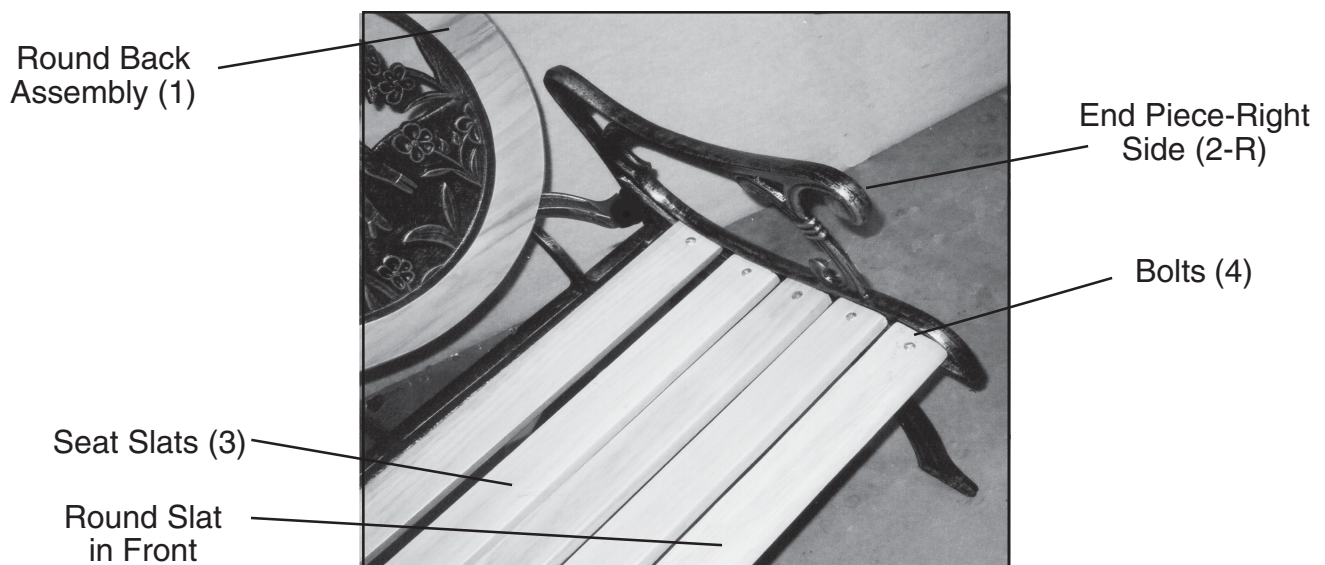


Figure 1

2. Attach the Round Back Assembly (1) to the End Pieces left and right (2). Use Bolts (5) to attach. Hand tighten only. **See Figure 2.**

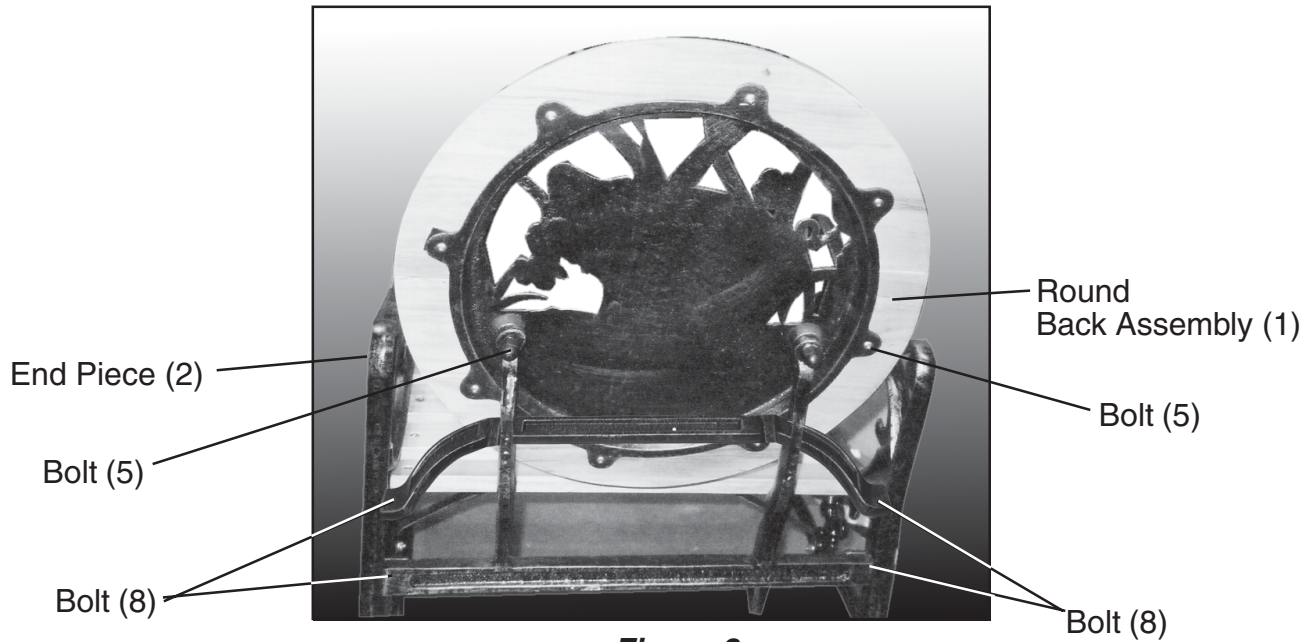


Figure 2

3. With the assistance of another person, carefully turn the Bench upside down and attach the Support Bracket (6) with the Self Tap Screws (7) in the two center predrilled holes. Screw into the second wood slat counting from the back of the seat. Use Bolts, Nuts and Washers (5) to secure the ends of the Support Bracket to the End Pieces (2), left and right. **See Figure 3.**

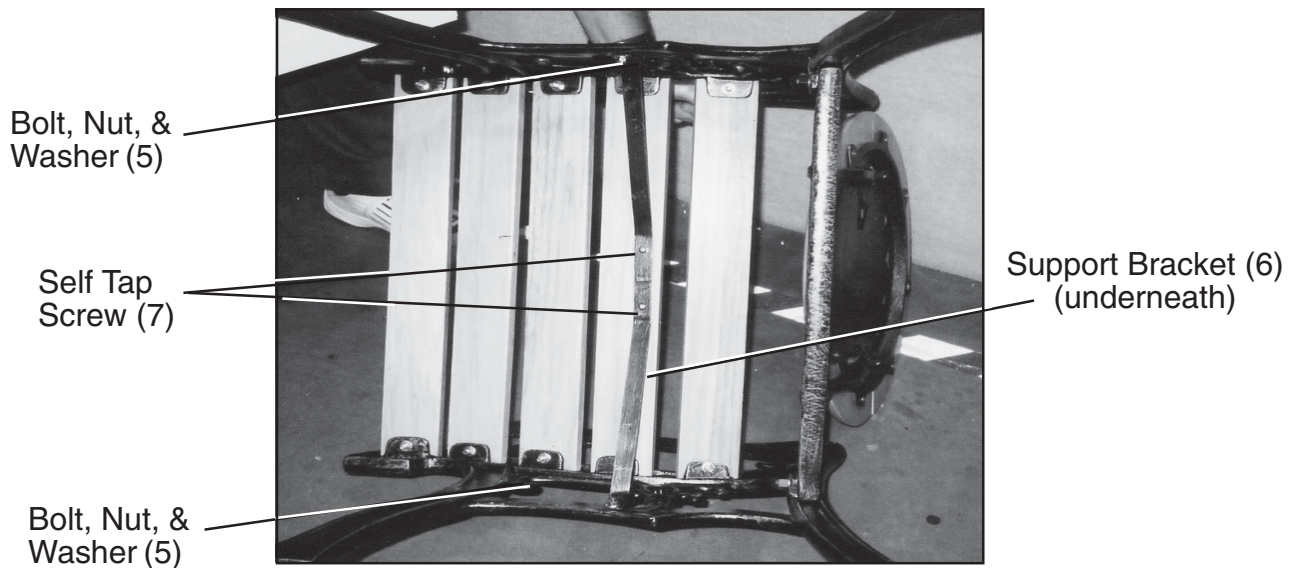


Figure 3

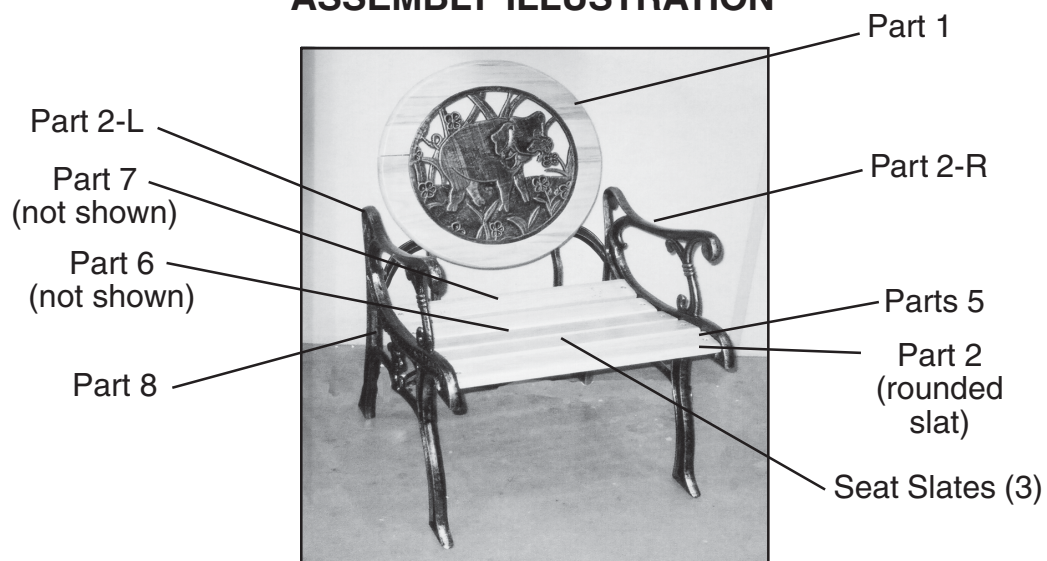
Note: Use a small Carpenter's Square to adjust the angle between the End Pieces (2L & R) and Slats so you can maintain the 90° angle.

4. Tighten all hardware at this time (maintain the 90° angle while tightening all hardware). Check periodically to be sure all hardware stays tightened.

PARTS LIST

PART #	DESCRIPTION	QTY
1	Round Back Assembly	1
2	End Pieces Left & Right	2
3	Seat Slats	5
4	Bolt 6 x 30mm, Nuts 6mm, & Washers 6mm	10
5	Bolt 6 x 20mm, & Washers 6mm	4
6	Support Bracket	1
7	Self Tap Screw 4 x 10mm	2
8	Bolt 8 x 30mm, Nuts 8mm, & Washers 8mm	4

ASSEMBLY ILLUSTRATION



MAINTENANCE

For better and safer performance, keep all parts of this product clean and dry at all times.

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER NOR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

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